

AP-300 OROBLAST



Product group	Glassbeads for satin-finishing
Product	Glassbeads
Colour	Transparent white
Grain size	N. A.
Conversion in micron	200µ appr.
Chemical composition	SiO₂ 70 - 73% Na₂O + K₂O 13 - 15% CaO 8 - 12% MgO 3 - 5% Al₂O₃ 0,5 - 2% Pb 0,01%
Main features	⇒ Globe-shaped ⇒ Suitable to polish the surfaces of all metals ⇒ No material is removed – roughness peaks are compressed thus increasing the molecular compactness
Machine to be used	Sandblaster for roughing out with abrasive recycle
Aspect of the surface after the treatment	After the treatment, the metal surface is smooth, polished and with no roughness. ATTENTION: the smaller the glassbeads are, the smoother and more satined the surface will be
Precautions	No particular precaution is necessary – only check periodically condition of the product which, during extensive use hitting the metal, will deteriorate (glassbeads will crush up) thus loosing its polishing effect
Working pressure	3 - 4 BAR (40 - 60 PSI)
Recommended nozzle	Ø 3,0 mm – if contemplated by the blasting unit, this product can be sprayed through a Ø 2,5 mm nozzle
Sales package	Plastic can à Kg 5 (code. AP-300) Sack à Kg 25 (code AP300S)
Note	For other applications, glassbeads with the same features but bigger in size (up to 800µ) are available